

Thread Charts

Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	6.3% (24.4 ft)	Green Dust	513	5833	1048	2321
2	9.3% (35.7 ft)	Purple	810	2910	1080	2288
3	16.8% (64.8 ft)	Yellow	206	0811	1023	2325
4	7.6% (29.4 ft)	Scarlet	800	1703	1307	2420
5	8.5% (32.6 ft)	Medium Pink	810	2560	1321	2259
6	2.1% (8.1 ft)	Light Blue	019	3641	1289	2533
7	1.5% (5.6 ft)	Tropical Wave	542	5115	1046	2517
8	1.3% (4.9 ft)	White	001	0015	1004	2403
9	0.6% (2.3 ft)	Yellow Poppy	208	0922	1225	2332
10	45.9% (176.8 ft)	Chocolate	330	1134	1174	2477
11	0.1% (0.5 ft)	Dark Brown	330	1565	1144	2227

Upper thread 385.1 ft
 Bobbin 128.4 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	6.5% (33.2 ft)	Green Dust	513	5833	1048	2321
2	9.8% (49.6 ft)	Purple	810	2910	1080	2288
3	18.3% (92.8 ft)	Yellow	206	0811	1023	2325
4	8.1% (41.4 ft)	Scarlet	800	1703	1307	2420
5	8.8% (44.6 ft)	Medium Pink	810	2560	1321	2259
6	2.2% (11.4 ft)	Light Blue	019	3641	1289	2533
7	1.6% (8.2 ft)	Tropical Wave	542	5115	1046	2517
8	1.3% (6.8 ft)	White	001	0015	1004	2403
9	0.6% (3.1 ft)	Yellow Poppy	208	0922	1225	2332
10	42.6% (216.4 ft)	Chocolate	330	1134	1174	2477
11	0.1% (0.6 ft)	Dark Brown	330	1565	1144	2227

Upper thread 508.0 ft

Bobbin 169.3 ft

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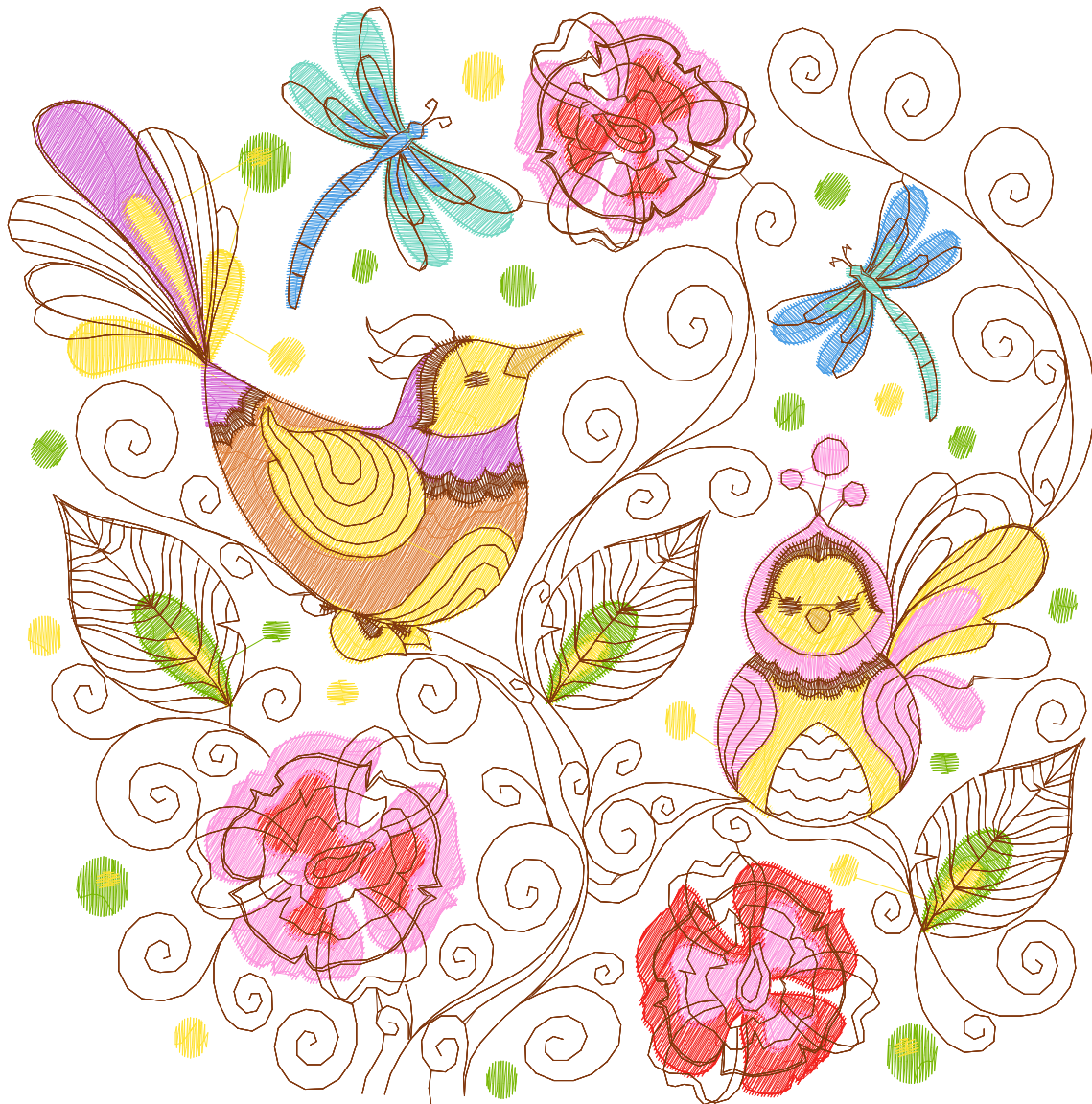


Thread Charts

Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	6.0% (27.5 ft)	Green Dust	513	5833	1048	2321
2	2.9% (13.3 ft)	Amberglow	209	1332	1372	2330
3	13.5% (62.2 ft)	Yellow	206	0811	1023	2325
4	8.3% (38.5 ft)	Scarlet	800	1703	1307	2420
5	15.8% (73.0 ft)	Medium Pink	810	2560	1321	2259
6	3.1% (14.4 ft)	Purple	810	2910	1080	2288
7	3.6% (16.4 ft)	Light Blue	019	3641	1289	2533
8	4.1% (18.7 ft)	Tropical Wave	542	5115	1046	2517
9	1.3% (6.1 ft)	White	001	0015	1004	2403
10	0.4% (2.0 ft)	Yellow Poppy	208	0922	1225	2332
11	41.0% (188.7 ft)	Chocolate	330	1134	1174	2477

Upper thread 460.8 ft
 Bobbin 153.6 ft

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Thread Charts










Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	6.1% (38.9 ft)	Green Dust	513	5833	1048	2321
2	3.1% (20.1 ft)	Amberglow	209	1332	1372	2330
3	14.5% (92.7 ft)	Yellow	206	0811	1023	2325
4	8.8% (56.1 ft)	Scarlet	800	1703	1307	2420
5	16.7% (106.9 ft)	Medium Pink	810	2560	1321	2259
6	3.4% (21.8 ft)	Purple	810	2910	1080	2288
7	3.7% (23.5 ft)	Light Blue	019	3641	1289	2533
8	4.1% (26.5 ft)	Tropical Wave	542	5115	1046	2517
9	1.4% (9.0 ft)	White	001	0015	1004	2403
10	0.4% (2.8 ft)	Yellow Poppy	208	0922	1225	2332
11	37.8% (242.2 ft)	Chocolate	330	1134	1174	2477

Upper thread 640.7 ft
 Bobbin 213.6 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	8.6% (33.8 ft)	Green Dust	513	5833	1048	2321
2 	3.2% (12.7 ft)	Yellow	206	0811	1023	2325
3 	11.0% (43.4 ft)	Scarlet	800	1703	1307	2420
4 	7.9% (31.1 ft)	Purple	810	2910	1080	2288
5 	13.2% (51.8 ft)	Medium Pink	810	2560	1321	2259
6 	2.2% (8.5 ft)	Light Blue	019	3641	1289	2533
7 	4.7% (18.4 ft)	White	001	0015	1004	2403
8 	0.5% (2.1 ft)	Yellow Poppy	208	0922	1225	2332
9 	48.8% (192.1 ft)	Chocolate	330	1134	1174	2477

Upper thread 393.7 ft
 Bobbin 131.2 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	8.9% (48.4 ft)	Green Dust	513	5833	1048	2321
2	3.5% (18.7 ft)	Yellow	206	0811	1023	2325
3	11.6% (63.2 ft)	Scarlet	800	1703	1307	2420
4	8.7% (47.0 ft)	Purple	810	2910	1080	2288
5	13.9% (75.7 ft)	Medium Pink	810	2560	1321	2259
6	2.3% (12.6 ft)	Light Blue	019	3641	1289	2533
7	5.2% (28.0 ft)	White	001	0015	1004	2403
8	0.6% (3.0 ft)	Yellow Poppy	208	0922	1225	2332
9	45.3% (246.2 ft)	Chocolate	330	1134	1174	2477

Upper thread 542.9 ft
 Bobbin 181.0 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	5.4% (23.7 ft)	Green Dust	513	5833	1048	2321
2	24.5% (107.8 ft)	Yellow	206	0811	1023	2325
3	5.1% (22.3 ft)	Scarlet	800	1703	1307	2420
4	5.0% (21.8 ft)	Medium Pink	810	2560	1321	2259
5	4.0% (17.8 ft)	Purple	810	2910	1080	2288
6	2.3% (9.9 ft)	Light Blue	019	3641	1289	2533
7	3.9% (17.0 ft)	Tropical Wave	542	5115	1046	2517
8	7.1% (31.1 ft)	White	001	0015	1004	2403
9	0.5% (2.3 ft)	Yellow Poppy	208	0922	1225	2332
10	42.3% (185.7 ft)	Chocolate	330	1134	1174	2477

Upper thread 439.4 ft
 Bobbin 146.5 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	5.6% (33.4 ft)	Green Dust	513	5833	1048	2321
2	25.9% (153.2 ft)	Yellow	206	0811	1023	2325
3	5.3% (31.1 ft)	Scarlet	800	1703	1307	2420
4	5.1% (30.3 ft)	Medium Pink	810	2560	1321	2259
5	4.2% (24.6 ft)	Purple	810	2910	1080	2288
6	2.4% (14.4 ft)	Light Blue	019	3641	1289	2533
7	4.1% (24.3 ft)	Tropical Wave	542	5115	1046	2517
8	7.6% (44.9 ft)	White	001	0015	1004	2403
9	0.5% (3.0 ft)	Yellow Poppy	208	0922	1225	2332
10	39.3% (232.9 ft)	Chocolate	330	1134	1174	2477

Upper thread 592.2 ft
 Bobbin 197.4 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	8.9% (41.5 ft)	Green Dust	513	5833	1048	2321
2	3.2% (15.0 ft)	Amberglow	209	1332	1372	2330
3	16.6% (78.0 ft)	Yellow	206	0811	1023	2325
4	9.1% (42.7 ft)	Scarlet	800	1703	1307	2420
5	3.2% (15.1 ft)	Yellow Poppy	208	0922	1225	2332
6	10.4% (49.0 ft)	Medium Pink	810	2560	1321	2259
7	7.5% (35.1 ft)	Purple	810	2910	1080	2288
8	41.0% (192.3 ft)	Chocolate	330	1134	1174	2477

Upper thread 468.8 ft
 Bobbin 156.3 ft

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Thread Charts










Thread	Consumption	Name	Brother Embroider	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	9.3% (60.6 ft)	Green Dust	513	5833	1048	2321
2	3.5% (23.1 ft)	Amberglow	209	1332	1372	2330
3	17.8% (116.3 ft)	Yellow	206	0811	1023	2325
4	9.6% (62.6 ft)	Scarlet	800	1703	1307	2420
5	3.4% (21.9 ft)	Yellow Poppy	208	0922	1225	2332
6	10.9% (71.2 ft)	Medium Pink	810	2560	1321	2259
7	7.9% (51.5 ft)	Purple	810	2910	1080	2288
8	37.7% (246.7 ft)	Chocolate	330	1134	1174	2477

Upper thread 653.9 ft
Bobbin 218.0 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	6.6% (28.9 ft)	Green Dust	513	5833	1048	2321
2 	3.9% (17.1 ft)	Amberglow	209	1332	1372	2330
3 	24.3% (106.0 ft)	Yellow	206	0811	1023	2325
4 	4.4% (19.2 ft)	Scarlet	800	1703	1307	2420
5 	5.2% (22.8 ft)	Medium Pink	810	2560	1321	2259
6 	5.3% (23.1 ft)	Purple	810	2910	1080	2288
7 	2.8% (12.3 ft)	White	001	0015	1004	2403
8 	3.4% (14.9 ft)	Yellow Poppy	208	0922	1225	2332
9 	44.0% (192.0 ft)	Chocolate	330	1134	1174	2477

Upper thread 436.4 ft
 Bobbin 145.5 ft

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Thread Charts











Thread	Consumption	Name	Brother Embroidery	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	6.7% (40.5 ft)	Green Dust	513	5833	1048	2321
2	4.2% (25.5 ft)	Amberglow	209	1332	1372	2330
3	25.8% (155.4 ft)	Yellow	206	0811	1023	2325
4	4.7% (28.2 ft)	Scarlet	800	1703	1307	2420
5	5.5% (33.2 ft)	Medium Pink	810	2560	1321	2259
6	5.5% (32.9 ft)	Purple	810	2910	1080	2288
7	3.1% (18.7 ft)	White	001	0015	1004	2403
8	3.7% (22.1 ft)	Yellow Poppy	208	0922	1225	2332
9	40.7% (244.6 ft)	Chocolate	330	1134	1174	2477

Upper thread 601.1 ft
Bobbin 200.4 ft

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Thread Charts











Thread	Consumption	Name	Brother Embroider	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	4.5% (21.5 ft)	Green Dust	513	5833	1048	2321
2 	4.4% (20.8 ft)	Amberglow	209	1332	1372	2330
3 	12.5% (59.0 ft)	Yellow	206	0811	1023	2325
4 	12.0% (56.6 ft)	Scarlet	800	1703	1307	2420
5 	14.6% (69.0 ft)	Yellow Poppy	208	0922	1225	2332
6 	2.3% (10.8 ft)	Medium Pink	810	2560	1321	2259
7 	2.8% (13.3 ft)	Purple	810	2910	1080	2288
8 	1.7% (7.8 ft)	Tropical Wave	542	5115	1046	2517
9 	1.2% (5.9 ft)	White	001	0015	1004	2403
10 	44.0% (208.1 ft)	Chocolate	330	1134	1174	2477

Upper thread 472.7 ft
 Bobbin 157.6 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	4.7% (30.9 ft)	Green Dust	513	5833	1048	2321
2 	4.7% (31.0 ft)	Amberglow	209	1332	1372	2330
3 	13.0% (86.3 ft)	Yellow	206	0811	1023	2325
4 	12.7% (84.2 ft)	Scarlet	800	1703	1307	2420
5 	15.3% (101.5 ft)	Yellow Poppy	208	0922	1225	2332
6 	2.5% (16.3 ft)	Medium Pink	810	2560	1321	2259
7 	3.1% (20.4 ft)	Purple	810	2910	1080	2288
8 	1.7% (11.3 ft)	Tropical Wave	542	5115	1046	2517
9 	1.3% (8.7 ft)	White	001	0015	1004	2403
10 	41.0% (270.8 ft)	Chocolate	330	1134	1174	2477

Upper thread 661.3 ft
 Bobbin 220.4 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	5.8% (25.1 ft)	Green Dust	513	5833	1048	2321
2	8.4% (36.2 ft)	Yellow	206	0811	1023	2325
3	21.0% (90.4 ft)	Scarlet	800	1703	1307	2420
4	0.3% (1.3 ft)	Yellow Poppy	208	0922	1225	2332
5	11.0% (47.2 ft)	Purple	810	2910	1080	2288
6	4.3% (18.4 ft)	Light Blue	019	3641	1289	2533
7	4.7% (20.4 ft)	White	001	0015	1004	2403
8	44.4% (191.0 ft)	Chocolate	330	1134	1174	2477

Upper thread 430.0 ft
Bobbin 143.3 ft

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Thread Charts










Thread	Consumption	Name	Brother Embroider	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	6.1% (36.1 ft)	Green Dust	513	5833	1048	2321
2	9.0% (53.9 ft)	Yellow	206	0811	1023	2325
3	22.2% (132.2 ft)	Scarlet	800	1703	1307	2420
4	0.3% (2.0 ft)	Yellow Poppy	208	0922	1225	2332
5	11.6% (69.0 ft)	Purple	810	2910	1080	2288
6	4.6% (27.2 ft)	Light Blue	019	3641	1289	2533
7	5.2% (31.0 ft)	White	001	0015	1004	2403
8	41.1% (244.7 ft)	Chocolate	330	1134	1174	2477

Upper thread 596.1 ft
Bobbin 198.7 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	6.1% (25.1 ft)	Green Dust	513	5833	1048	2321
2 	13.0% (53.4 ft)	Yellow	206	0811	1023	2325
3 	9.0% (36.9 ft)	Scarlet	800	1703	1307	2420
4 	2.8% (11.4 ft)	Yellow Poppy	208	0922	1225	2332
5 	13.5% (55.3 ft)	Medium Pink	810	2560	1321	2259
6 	5.1% (20.8 ft)	Purple	810	2910	1080	2288
7 	6.4% (26.2 ft)	Tropical Wave	542	5115	1046	2517
8 	1.2% (5.0 ft)	White	001	0015	1004	2403
9 	43.0% (176.7 ft)	Chocolate	330	1134	1174	2477

Upper thread 410.8 ft
 Bobbin 136.9 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	6.2% (33.0 ft)	Green Dust	513	5833	1048	2321
2	13.5% (71.1 ft)	Yellow	206	0811	1023	2325
3	9.4% (49.6 ft)	Scarlet	800	1703	1307	2420
4	2.9% (15.3 ft)	Yellow Poppy	208	0922	1225	2332
5	14.0% (74.1 ft)	Medium Pink	810	2560	1321	2259
6	5.3% (28.2 ft)	Purple	810	2910	1080	2288
7	6.8% (35.8 ft)	Tropical Wave	542	5115	1046	2517
8	1.3% (6.7 ft)	White	001	0015	1004	2403
9	40.6% (214.5 ft)	Chocolate	330	1134	1174	2477

Upper thread 528.2 ft
 Bobbin 176.1 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	7.2% (28.4 ft)	Green Dust	513	5833	1048	2321
2	5.3% (20.7 ft)	Amberglow	209	1332	1372	2330
3	17.2% (67.5 ft)	Yellow	206	0811	1023	2325
4	7.7% (30.1 ft)	Scarlet	800	1703	1307	2420
5	10.3% (40.6 ft)	Purple	810	2910	1080	2288
6	7.6% (30.0 ft)	White	001	0015	1004	2403
7	0.6% (2.3 ft)	Yellow Poppy	208	0922	1225	2332
8	44.0% (172.9 ft)	Chocolate	330	1134	1174	2477

Upper thread

392.5 ft

Bobbin

130.8 ft









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Thread Charts









Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	7.4% (39.8 ft)	Green Dust	513	5833	1048	2321
2 	5.6% (30.2 ft)	Amberglow	209	1332	1372	2330
3 	18.4% (98.7 ft)	Yellow	206	0811	1023	2325
4 	7.9% (42.1 ft)	Scarlet	800	1703	1307	2420
5 	10.8% (57.8 ft)	Purple	810	2910	1080	2288
6 	8.4% (44.8 ft)	White	001	0015	1004	2403
7 	0.6% (3.2 ft)	Yellow Poppy	208	0922	1225	2332
8 	40.9% (219.1 ft)	Chocolate	330	1134	1174	2477

Upper thread 535.7 ft
Bobbin 178.6 ft

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Thread Charts









Thread	Consumption	Name	Brother Embroider	Sacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	7.9% (25.7 ft)	Green Dust	513	5833	1048	2321
2 	5.4% (17.4 ft)	Amberglow	209	1332	1372	2330
3 	7.2% (23.2 ft)	Yellow	206	0811	1023	2325
4 	4.0% (12.9 ft)	Scarlet	800	1703	1307	2420
5 	7.3% (23.7 ft)	Light Blue	019	3641	1289	2533
6 	10.3% (33.4 ft)	Tropical Wave	542	5115	1046	2517
7 	1.4% (4.6 ft)	White	001	0015	1004	2403
8 	56.4% (182.3 ft)	Chocolate	330	1134	1174	2477

Upper thread 323.1 ft
 Bobbin 107.7 ft

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 Note: These are the closest threads Embird 2004 was able to found. They might differ from the real colors in some cases.



Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1 	8.2% (32.1 ft)	Green Dust	513	5833	1048	2321
2 	5.8% (22.7 ft)	Amberglow	209	1332	1372	2330
3 	7.5% (29.5 ft)	Yellow	206	0811	1023	2325
4 	4.1% (16.0 ft)	Scarlet	800	1703	1307	2420
5 	7.7% (30.0 ft)	Light Blue	019	3641	1289	2533
6 	10.7% (42.0 ft)	Tropical Wave	542	5115	1046	2517
7 	1.5% (5.8 ft)	White	001	0015	1004	2403
8 	54.5% (213.2 ft)	Chocolate	330	1134	1174	2477

Upper thread 391.4 ft
 Bobbin 130.5 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroider	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	11.0% (50.4 ft)	Green Dust	513	5833	1048	2321
2	15.2% (69.5 ft)	Yellow	206	0811	1023	2325
3	8.8% (40.2 ft)	Scarlet	800	1703	1307	2420
4	1.5% (7.0 ft)	Yellow Poppy	208	0922	1225	2332
5	8.4% (38.4 ft)	Medium Pink	810	2560	1321	2259
6	12.6% (57.5 ft)	Purple	810	2910	1080	2288
7	1.6% (7.2 ft)	Tropical Wave	542	5115	1046	2517
8	41.0% (187.5 ft)	Chocolate	330	1134	1174	2477

Upper thread 457.7 ft
Bobbin 152.6 ft

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Thread Charts

Thread	Consumption	Name	Brother Embroidery	Isacord Polyester	Madeira Rayon	Robison-Anton Rayon
1	11.4% (71.4 ft)	Green Dust	513	5833	1048	2321
2	16.3% (101.8 ft)	Yellow	206	0811	1023	2325
3	9.4% (58.9 ft)	Scarlet	800	1703	1307	2420
4	1.6% (10.1 ft)	Yellow Poppy	208	0922	1225	2332
5	8.6% (54.1 ft)	Medium Pink	810	2560	1321	2259
6	13.0% (81.3 ft)	Purple	810	2910	1080	2288
7	1.7% (10.7 ft)	Tropical Wave	542	5115	1046	2517
8	38.0% (237.8 ft)	Chocolate	330	1134	1174	2477

Upper thread

626.0 ft

Bobbin

208.7 ft

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