

- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Bright White (Sul-R:1001)
- 4. Mink Brown (Sul-R:1267)
- 5. Toast (Sul-R:1266)
- 6. Bittersweet (Sul-R:1313)
- 7. Med. Steel Gray (Sul-R:1166)
- 8. Gray (Sul-R:1219)
- 9. Bright White (Sul-R:1001)
- 10. Bittersweet (Sul-R:1313)
- 11. Med. Tawny Tan (Sul-R:1056)
- 12. Black Cherry (Sul-R:1183)
- 13. Dk. Maple (Sul-R:1158)
- 14. Cognac (Sul-R:1264)

**Spirit-Of-The-Stallion-01-6x10.dst**

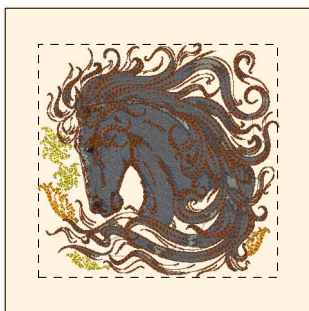
6.00x6.00 inches; 49,652 stitches  
14 thread changes; 12 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Bright White (Sul-R:1001)
- 4. Bittersweet (Sul-R:1313)
- 5. Tan (Sul-R:1126)
- 6. Nutmeg (Sul-R:521)
- 7. Gold (Sul-R:1070)
- 8. (Sul-R:622)
- 9. Med. Steel Gray (Sul-R:1166)
- 10. Gray (Sul-R:1219)
- 11. Black Cherry (Sul-R:1183)
- 12. Dk. Maple (Sul-R:1158)
- 13. (Sul-R:622)
- 14. Black Cherry (Sul-R:1183)

**Spirit-Of-The-Stallion-02-6x10.dst**

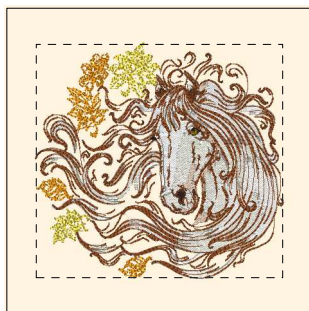
6.18x6.01 inches; 55,619 stitches  
14 thread changes; 12 colors



- 1. (Sul-R:610)
- 2. Smokey Gray (Sul-R:1240)
- 3. Med. Steel Gray (Sul-R:1166)
- 4. Bright White (Sul-R:1001)
- 5. Black Cherry (Sul-R:1183)
- 6. Sun Yellow (Sul-R:1124)
- 7. Orange Sunrise (Sul-R:1238)
- 8. Dk. Maple (Sul-R:1158)

**Spirit-Of-The-Stallion-03-6x10.dst**

6.16x6.00 inches; 57,810 stitches  
8 thread changes; 8 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Bright White (Sul-R:1001)
- 4. Deep Ecru (Sul-R:1149)
- 5. Whisper Gray (Sul-R:1325)
- 6. Black Cherry (Sul-R:1183)
- 7. Temple Gold (Sul-R:1159)
- 8. Dk. Maple (Sul-R:1158)

**Spirit-Of-The-Stallion-04-6x10.dst**

6.34x6.02 inches; 47,621 stitches  
8 thread changes; 8 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Med. Steel Gray (Sul-R:1166)
- 4. Gray (Sul-R:1219)
- 5. Deep Ecru (Sul-R:1149)
- 6. Lt. Putty (Sul-R:1229)
- 7. Whisper Gray (Sul-R:1325)
- 8. Bright White (Sul-R:1001)
- 9. Black Cherry (Sul-R:1183)
- 10. Dk. Maple (Sul-R:1158)

**Spirit-Of-The-Stallion-05-6x10.dst**

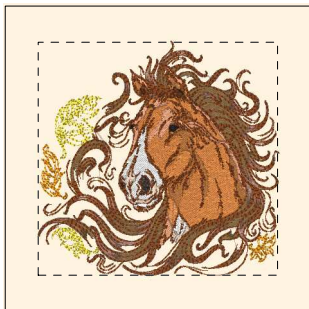
6.78x6.02 inches; 46,941 stitches  
10 thread changes; 10 colors



- 1. Bright White (Sul-R:1001)
- 2. Black Cherry (Sul-R:1183)
- 3. Deep Ecru (Sul-R:1149)
- 4. Whisper Gray (Sul-R:1325)
- 5. Black Cherry (Sul-R:1183)
- 6. Sun Yellow (Sul-R:1124)
- 7. Orange Sunrise (Sul-R:1238)
- 8. Dk. Maple (Sul-R:1158)

**Spirit-Of-The-Stallion-06-6x10.dst**

6.40x6.00 inches; 45,834 stitches  
8 thread changes; 7 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Bright White (Sul-R:1001)
- 4. Black Cherry (Sul-R:1183)
- 5. Tan (Sul-R:1126)
- 6. Autumn Gold (Sul-R:523)
- 7. Spice (Sul-R:562)
- 8. Burnt Toast (Sul-R:1265)
- 9. (Sul-R:1269)
- 10. Bright White (Sul-R:1001)
- 11. Med. Tawny Tan (Sul-R:1056)
- 12. Black Cherry (Sul-R:1183)
- 13. Deep Ecru (Sul-R:1149)
- 14. Dk. Maple (Sul-R:1158)
- 15. Black Cherry (Sul-R:1183)

**Spirit-Of-The-Stallion-07-6x10.dst**

6.17x6.00 inches; 50,325 stitches  
15 thread changes; 12 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Med. Steel Gray (Sul-R:1166)
- 4. Gray (Sul-R:1219)
- 5. (Sul-R:622)
- 6. Lt. Khaki (Sul-R:1211)
- 7. Bright White (Sul-R:1001)
- 8. Black Cherry (Sul-R:1183)
- 9. Deep Ecru (Sul-R:1149)
- 10. Dk. Maple (Sul-R:1158)

**Spirit-Of-The-Stallion-08-6x10.dst**

6.86x6.00 inches; 53,614 stitches  
10 thread changes; 10 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Bright White (Sul-R:1001)
- 4. Black Cherry (Sul-R:1183)
- 5. (Sul-R:610)
- 6. Smokey Gray (Sul-R:1240)
- 7. Med. Steel Gray (Sul-R:1166)
- 8. Black Cherry (Sul-R:1183)
- 9. Dk. Maple (Sul-R:1158)

**Spirit-Of-The-Stallion-09-6x10.dst**

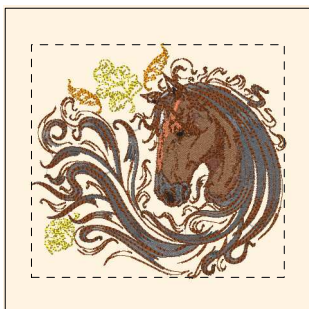
6.15x6.01 inches; 52,759 stitches  
9 thread changes; 8 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Bright White (Sul-R:1001)
- 4. Black Cherry (Sul-R:1183)
- 5. Deep Ecru (Sul-R:1149)
- 6. Tan (Sul-R:1126)
- 7. Autumn Gold (Sul-R:523)
- 8. Spice (Sul-R:562)
- 9. Black Cherry (Sul-R:1183)
- 10. Dk. Maple (Sul-R:1158)

**Spirit-Of-The-Stallion-10-6x10.dst**

6.00x6.03 inches; 49,359 stitches  
10 thread changes; 9 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Mink Brown (Sul-R:1267)
- 4. Toast (Sul-R:1266)
- 5. Bittersweet (Sul-R:1313)
- 6. Med. Steel Gray (Sul-R:1166)
- 7. Gray (Sul-R:1219)
- 8. Black Cherry (Sul-R:1183)
- 9. Bright White (Sul-R:1001)
- 10. Med. Tawny Tan (Sul-R:1056)
- 11. Black Cherry (Sul-R:1183)
- 12. Dk. Maple (Sul-R:1158)

**Spirit-Of-The-Stallion-11-6x10.dst**

6.51x5.99 inches; 43,946 stitches  
12 thread changes; 11 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Bright White (Sul-R:1001)
- 4. Tan (Sul-R:1126)
- 5. Autumn Gold (Sul-R:523)
- 6. Spice (Sul-R:562)
- 7. Burnt Toast (Sul-R:1265)
- 8. (Sul-R:1269)
- 9. Black Cherry (Sul-R:1183)
- 10. Deep Ecru (Sul-R:1149)
- 11. Dk. Maple (Sul-R:1158)

**Spirit-Of-The-Stallion-12-6x10.dst**

6.67x6.02 inches; 45,177 stitches  
11 thread changes; 11 colors