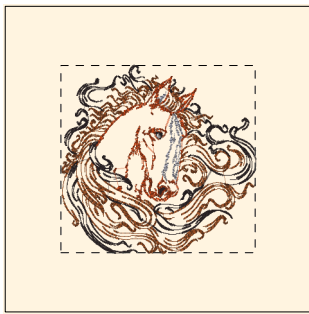


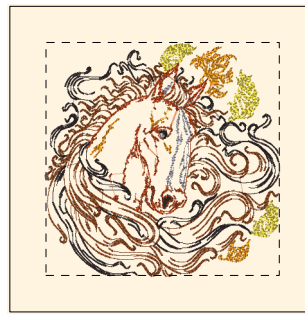
Printed 5/9/2014



- 1. Dk. Maple (Sul-R:1158)
- 2. Black Cherry (Sul-R:1183)
- 3. Bright White (Sul-R:1001)
- 4. Dk. Nickel Gray (Sul-R:1329)
- 5. Sunset (Sul-R:621)

**Spirit-Of-The-Stallion-Colorwork-01-5x7.dst**

5.00x4.82 inches; 13,708 stitches  
5 thread changes; 5 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Dk. Maple (Sul-R:1158)
- 4. Black Cherry (Sul-R:1183)
- 5. Bright White (Sul-R:1001)
- 6. Dk. Nickel Gray (Sul-R:1329)
- 7. Sunset (Sul-R:621)

**Spirit-Of-The-Stallion-Colorwork-01-6x10.dst**

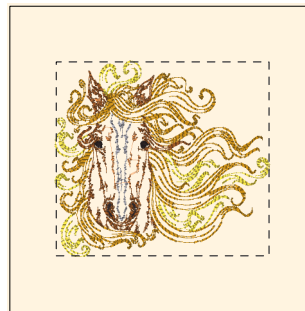
6.01x6.00 inches; 20,620 stitches  
7 thread changes; 7 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Dk. Maple (Sul-R:1158)
- 4. Black Cherry (Sul-R:1183)
- 5. Bright White (Sul-R:1001)
- 6. Dk. Nickel Gray (Sul-R:1329)
- 7. Sunset (Sul-R:621)

**Spirit-Of-The-Stallion-Colorwork-01-8x8.dst**

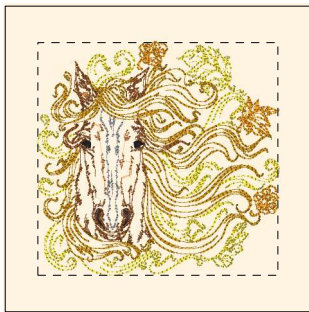
7.84x7.83 inches; 26,811 stitches  
7 thread changes; 7 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Mine Gold (Sul-R:1025)
- 3. Bright White (Sul-R:1001)
- 4. Black Cherry (Sul-R:1183)
- 5. Dk. Nickel Gray (Sul-R:1329)
- 6. Autumn Gold (Sul-R:523)
- 7. (Sul-R:1320)

**Spirit-Of-The-Stallion-Colorwork-02-5x7.dst**

5.49x5.00 inches; 15,245 stitches  
7 thread changes; 7 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Mine Gold (Sul-R:1025)
- 4. Bright White (Sul-R:1001)
- 5. Black Cherry (Sul-R:1183)
- 6. Dk. Nickel Gray (Sul-R:1329)
- 7. Autumn Gold (Sul-R:523)
- 8. (Sul-R:1320)

**Spirit-Of-The-Stallion-Colorwork-02-6x10.dst**

6.18x5.99 inches; 21,638 stitches  
8 thread changes; 8 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Mine Gold (Sul-R:1025)
- 4. Bright White (Sul-R:1001)
- 5. Black Cherry (Sul-R:1183)
- 6. Dk. Nickel Gray (Sul-R:1329)
- 7. Autumn Gold (Sul-R:523)
- 8. (Sul-R:1320)

**Spirit-Of-The-Stallion-Colorwork-02-8x8.dst**

7.84x7.61 inches; 26,737 stitches  
8 thread changes; 8 colors



- 1. Bright White (Sul-R:1001)
- 2. (Sul-R:610)
- 3. Black Cherry (Sul-R:1183)

**Spirit-Of-The-Stallion-Colorwork-03-5x7.dst**

5.00x5.05 inches; 13,773 stitches  
3 thread changes; 3 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. (Sul-R:610)
- 4. Bright White (Sul-R:1001)
- 5. Black Cherry (Sul-R:1183)

**Spirit-Of-The-Stallion-Colorwork-03-6x10.dst**

6.15x6.00 inches; 18,719 stitches  
5 thread changes; 5 colors

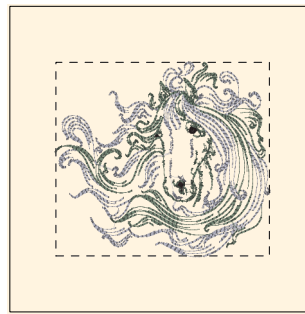
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- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. (Sul-R:610)
- 4. Bright White (Sul-R:1001)
- 5. Black Cherry (Sul-R:1183)

**Spirit-Of-The-Stallion-Colorwork-03-8x8.dst**

7.85x7.66 inches; 22,989 stitches  
5 thread changes; 5 colors



- 1. Bright White (Sul-R:1001)
- 2. Black Cherry (Sul-R:1183)
- 3. Dk. Nickel Gray (Sul-R:1329)
- 4. Khaki (Sul-R:1212)

**Spirit-Of-The-Stallion-Colorwork-04-5x7.dst**

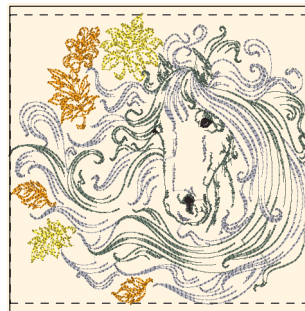
5.50x4.99 inches; 13,340 stitches  
4 thread changes; 4 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Bright White (Sul-R:1001)
- 4. Black Cherry (Sul-R:1183)
- 5. Dk. Nickel Gray (Sul-R:1329)
- 6. Khaki (Sul-R:1212)

**Spirit-Of-The-Stallion-Colorwork-04-6x10.dst**

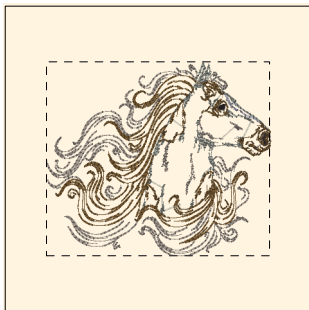
6.34x6.00 inches; 20,346 stitches  
6 thread changes; 6 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Bright White (Sul-R:1001)
- 4. Black Cherry (Sul-R:1183)
- 5. Dk. Nickel Gray (Sul-R:1329)
- 6. Khaki (Sul-R:1212)

**Spirit-Of-The-Stallion-Colorwork-04-8x8.dst**

7.85x7.42 inches; 24,430 stitches  
6 thread changes; 6 colors



- 1. Med. Taupe (Sul-R:1180)
- 2. Bright White (Sul-R:1001)
- 3. Black Cherry (Sul-R:1183)
- 4. Dk. Nickel Gray (Sul-R:1329)
- 5. (Sul-R:610)
- 6. Lt. Brown (Sul-R:1170)

**Spirit-Of-The-Stallion-Colorwork-05-5x7.dst**

5.74x5.00 inches; 13,139 stitches  
6 thread changes; 6 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Med. Taupe (Sul-R:1180)
- 4. Bright White (Sul-R:1001)
- 5. Black Cherry (Sul-R:1183)
- 6. Dk. Nickel Gray (Sul-R:1329)
- 7. (Sul-R:610)
- 8. Lt. Brown (Sul-R:1170)

**Spirit-Of-The-Stallion-Colorwork-05-6x10.dst**

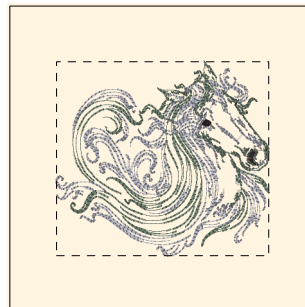
6.75x6.00 inches; 18,012 stitches  
8 thread changes; 8 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Med. Taupe (Sul-R:1180)
- 4. Bright White (Sul-R:1001)
- 5. Black Cherry (Sul-R:1183)
- 6. Dk. Nickel Gray (Sul-R:1329)
- 7. (Sul-R:610)
- 8. Lt. Brown (Sul-R:1170)

**Spirit-Of-The-Stallion-Colorwork-05-8x8.dst**

7.84x6.96 inches; 20,570 stitches  
8 thread changes; 8 colors



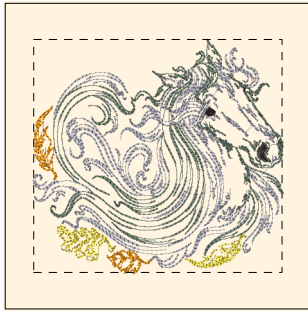
- 1. Dk. Nickel Gray (Sul-R:1329)
- 2. Bright White (Sul-R:1001)
- 3. Black Cherry (Sul-R:1183)
- 4. Khaki (Sul-R:1212)

**Spirit-Of-The-Stallion-Colorwork-06-5x7.dst**

5.46x5.00 inches; 14,013 stitches  
4 thread changes; 4 colors



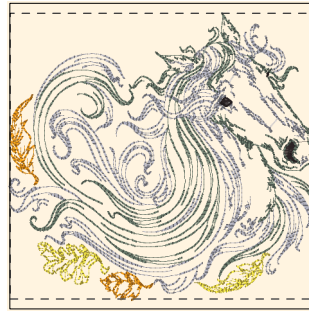
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- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Dk. Nickel Gray (Sul-R:1329)
- 4. Bright White (Sul-R:1001)
- 5. Black Cherry (Sul-R:1183)
- 6. Khaki (Sul-R:1212)

**Spirit-Of-The-Stallion-Colorwork-06-6x10.dst**

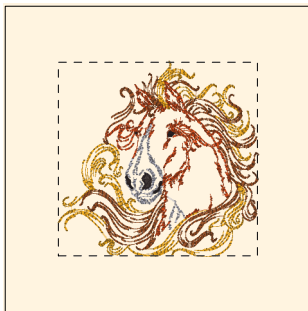
6.40x6.00 inches; 18,770 stitches  
6 thread changes; 6 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Dk. Nickel Gray (Sul-R:1329)
- 4. Bright White (Sul-R:1001)
- 5. Black Cherry (Sul-R:1183)
- 6. Khaki (Sul-R:1212)

**Spirit-Of-The-Stallion-Colorwork-06-8x8.dst**

7.85x7.35 inches; 22,450 stitches  
6 thread changes; 6 colors



- 1. Dk. Nickel Gray (Sul-R:1329)
- 2. Sunflower Gold (Sul-R:1333)
- 3. Dk. Maple (Sul-R:1158)
- 4. Bright White (Sul-R:1001)
- 5. Black Cherry (Sul-R:1183)
- 6. Sunset (Sul-R:621)

**Spirit-Of-The-Stallion-Colorwork-07-5x7.dst**

5.13x4.99 inches; 14,149 stitches  
6 thread changes; 6 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Dk. Nickel Gray (Sul-R:1329)
- 4. Sunflower Gold (Sul-R:1333)
- 5. Dk. Maple (Sul-R:1158)
- 6. Bright White (Sul-R:1001)
- 7. Black Cherry (Sul-R:1183)
- 8. Sunset (Sul-R:621)

**Spirit-Of-The-Stallion-Colorwork-07-6x10.dst**

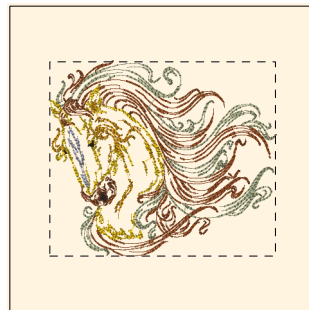
6.16x5.99 inches; 20,475 stitches  
8 thread changes; 8 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Dk. Nickel Gray (Sul-R:1329)
- 4. Sunflower Gold (Sul-R:1333)
- 5. Dk. Maple (Sul-R:1158)
- 6. Bright White (Sul-R:1001)
- 7. Black Cherry (Sul-R:1183)
- 8. Sunset (Sul-R:621)

**Spirit-Of-The-Stallion-Colorwork-07-8x8.dst**

7.85x7.64 inches; 24,867 stitches  
8 thread changes; 8 colors



- 1. Dk. Nickel Gray (Sul-R:1329)
- 2. Bright White (Sul-R:1001)
- 3. Black Cherry (Sul-R:1183)
- 4. Dk. Maple (Sul-R:1158)
- 5. Lt. Khaki (Sul-R:1211)
- 6. (Sul-R:1334)
- 7. Mine Gold (Sul-R:1025)

**Spirit-Of-The-Stallion-Colorwork-08-5x7.dst**

5.81x5.00 inches; 14,963 stitches  
7 thread changes; 7 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Dk. Nickel Gray (Sul-R:1329)
- 4. Bright White (Sul-R:1001)
- 5. Black Cherry (Sul-R:1183)
- 6. Dk. Maple (Sul-R:1158)
- 7. Lt. Khaki (Sul-R:1211)
- 8. (Sul-R:1334)
- 9. Mine Gold (Sul-R:1025)

**Spirit-Of-The-Stallion-Colorwork-08-6x10.dst**

6.86x6.00 inches; 22,533 stitches  
9 thread changes; 9 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Dk. Nickel Gray (Sul-R:1329)
- 4. Bright White (Sul-R:1001)
- 5. Black Cherry (Sul-R:1183)
- 6. Dk. Maple (Sul-R:1158)
- 7. Lt. Khaki (Sul-R:1211)
- 8. (Sul-R:1334)
- 9. Mine Gold (Sul-R:1025)

**Spirit-Of-The-Stallion-Colorwork-08-8x8.dst**

7.85x6.86 inches; 25,349 stitches  
9 thread changes; 9 colors

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- 1. Bright White (Sul-R:1001)
- 2. (Sul-R:610)
- 3. Black Cherry (Sul-R:1183)

**Spirit-Of-The-Stallion-Colorwork-09-5x7.dst**

5.09x5.00 inches; 13,231 stitches  
3 thread changes; 3 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Bright White (Sul-R:1001)
- 4. (Sul-R:610)
- 5. Black Cherry (Sul-R:1183)

**Spirit-Of-The-Stallion-Colorwork-09-6x10.dst**

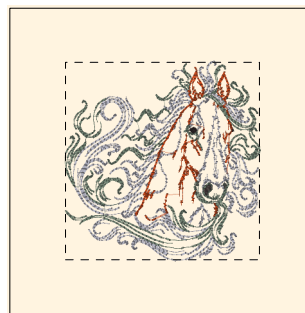
6.11x6.00 inches; 18,012 stitches  
5 thread changes; 5 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Bright White (Sul-R:1001)
- 4. (Sul-R:610)
- 5. Black Cherry (Sul-R:1183)

**Spirit-Of-The-Stallion-Colorwork-09-8x8.dst**

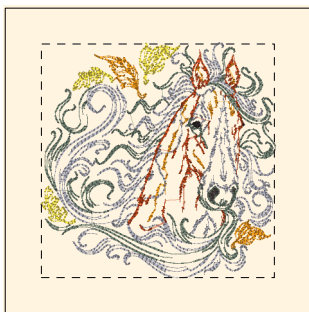
7.84x7.71 inches; 22,075 stitches  
5 thread changes; 5 colors



- 1. Bright White (Sul-R:1001)
- 2. Black Cherry (Sul-R:1183)
- 3. Dk. Nickel Gray (Sul-R:1329)
- 4. Khaki (Sul-R:1212)
- 5. Sunset (Sul-R:621)

**Spirit-Of-The-Stallion-Colorwork-10-5x7.dst**

5.00x5.09 inches; 14,703 stitches  
5 thread changes; 5 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Bright White (Sul-R:1001)
- 4. Black Cherry (Sul-R:1183)
- 5. Dk. Nickel Gray (Sul-R:1329)
- 6. Khaki (Sul-R:1212)
- 7. Sunset (Sul-R:621)

**Spirit-Of-The-Stallion-Colorwork-10-6x10.dst**

6.00x6.02 inches; 20,590 stitches  
7 thread changes; 7 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Bright White (Sul-R:1001)
- 4. Black Cherry (Sul-R:1183)
- 5. Dk. Nickel Gray (Sul-R:1329)
- 6. Khaki (Sul-R:1212)
- 7. Sunset (Sul-R:621)

**Spirit-Of-The-Stallion-Colorwork-10-8x8.dst**

7.85x7.87 inches; 25,732 stitches  
7 thread changes; 7 colors



- 1. Autumn Gold (Sul-R:523)
- 2. Bright White (Sul-R:1001)
- 3. Black Cherry (Sul-R:1183)
- 4. Sunset (Sul-R:621)
- 5. Dk. Maple (Sul-R:1158)

**Spirit-Of-The-Stallion-Colorwork-11-5x7.dst**

5.79x5.00 inches; 14,491 stitches  
5 thread changes; 5 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Autumn Gold (Sul-R:523)
- 4. Bright White (Sul-R:1001)
- 5. Black Cherry (Sul-R:1183)
- 6. Sunset (Sul-R:621)
- 7. Dk. Maple (Sul-R:1158)

**Spirit-Of-The-Stallion-Colorwork-11-6x10.dst**

6.51x6.00 inches; 18,893 stitches  
7 thread changes; 7 colors

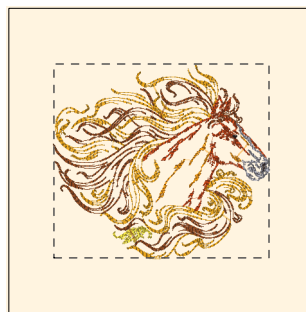
Printed 5/9/2014



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Autumn Gold (Sul-R:523)
- 4. Bright White (Sul-R:1001)
- 5. Black Cherry (Sul-R:1183)
- 6. Sunset (Sul-R:621)
- 7. Dk. Maple (Sul-R:1158)

**Spirit-Of-The-Stallion-Colorwork-11-8x8.dst**

7.85x7.23 inches; 22,082 stitches  
7 thread changes; 7 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Sunflower Gold (Sul-R:1333)
- 4. Dk. Maple (Sul-R:1158)
- 5. Black Cherry (Sul-R:1183)
- 6. Sunset (Sul-R:621)
- 7. Dk. Nickel Gray (Sul-R:1329)

**Spirit-Of-The-Stallion-Colorwork-12-5x7.dst**

5.54x5.00 inches; 13,333 stitches  
7 thread changes; 7 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Sunflower Gold (Sul-R:1333)
- 4. Dk. Maple (Sul-R:1158)
- 5. Black Cherry (Sul-R:1183)
- 6. Sunset (Sul-R:621)
- 7. Dk. Nickel Gray (Sul-R:1329)

**Spirit-Of-The-Stallion-Colorwork-12-6x10.dst**

6.65x6.00 inches; 18,080 stitches  
7 thread changes; 7 colors



- 1. Sun Yellow (Sul-R:1124)
- 2. Orange Sunrise (Sul-R:1238)
- 3. Sunflower Gold (Sul-R:1333)
- 4. Dk. Maple (Sul-R:1158)
- 5. Black Cherry (Sul-R:1183)
- 6. Sunset (Sul-R:621)
- 7. Dk. Nickel Gray (Sul-R:1329)

**Spirit-Of-The-Stallion-Colorwork-12-8x8.dst**

7.84x7.07 inches; 20,794 stitches  
7 thread changes; 7 colors