


















Thread Charts

Thread	Consumption	Name	Madeira Rayon	Mettler	R-A Rayon	Sulky
1 	2.0% (3.9 ft)	Light Orange	1173	828	2395	1055
2 	1.9% (3.8 ft)	Salmon	1070	515	2256	1015
3 	0.4% (0.7 ft)	Light Orange	1173	828	2395	1055
4 	0.3% (0.5 ft)	Salmon	1070	515	2256	1015
5 	84.4% (168.7 ft)	Tiger Eye	1192	809	2479	2120
6 	6.3% (12.5 ft)	Wheat	1138	628	2461	1128
7 	0.7% (1.4 ft)	Black	1000	003	2296	1234
8 	0.2% (0.4 ft)	White	1010	844	2539	1229
9 	3.9% (7.9 ft)	Gold Yellow	1125	829	2242	2117

Upper thread 199.9 ft
Bobbin 66.6 ft



Sew Order

1, St: 325 Light Orange 	2, St: 671 Salmon 	3, St: 47 Light Orange 	4, St: 97 Salmon 	5, St: 10078 Tiger Eye 	6, St: 606 Wheat 
7, St: 124 Black 	8, St: 31 White 	9, St: 563 Gold Yellow 