

















### Thread Charts

Thread	Consumption	Name	Madeira Rayon	Mettler	R-A Rayon	Sulky
1 	2.8% (2.7 ft)	Light Orange	1173	828	2395	1055
2 	2.5% (2.4 ft)	Salmon	1070	515	2256	1015
3 	1.2% (1.2 ft)	Light Orange	1173	828	2395	1055
4 	0.8% (0.8 ft)	Salmon	1070	515	2256	1015
5 	1.3% (1.3 ft)	White	1010	844	2539	1229
6 	1.4% (1.3 ft)	Black	1000	003	2296	1234
7 	71.1% (69.2 ft)	Pale Yellow	1026	502	2264	1061
8 	18.9% (18.4 ft)	Gold Yellow	1125	829	2242	2117

Upper thread 97.3 ft  
Bobbin 32.4 ft



### Sew Order

 <p>1, St: 353 Light Orange</p>	 <p>2, St: 523 Salmon</p>	 <p>3, St: 92 Light Orange</p>	 <p>4, St: 158 Salmon</p>	 <p>5, St: 92 White</p>	 <p>6, St: 183 Black</p>
 <p>7, St: 4442 Pale Yellow</p>	 <p>8, St: 939 Gold Yellow</p>				