


















### Thread Charts

Thread	Consumption	Name	Madeira Rayon	Mettler	R-A Rayon	Sulky
1 	1.9% (3.6 ft)	Light Orange	1173	828	2395	1055
2 	1.8% (3.4 ft)	Salmon	1070	515	2256	1015
3 	1.0% (1.8 ft)	Light Orange	1173	828	2395	1055
4 	1.0% (1.8 ft)	Salmon	1070	515	2256	1015
5 	66.7% (127.0 ft)	Tiger Eye	1192	809	2479	2120
6 	0.8% (1.5 ft)	Black	1000	003	2296	1234
7 	1.9% (3.7 ft)	Gold Yellow	1125	829	2242	2117
8 	24.0% (45.8 ft)	White	1010	844	2539	1229
9 	0.9% (1.8 ft)	Gold Yellow	1125	829	2242	2117

Upper thread 190.5 ft  
Bobbin 63.5 ft



### Sew Order

1, St: 290 Light Orange 	2, St: 613 Salmon 	3, St: 141 Light Orange 	4, St: 275 Salmon 	5, St: 7965 Tiger Eye 	6, St: 119 Black 
7, St: 335 Gold Yellow 	8, St: 2873 White 	9, St: 111 Gold Yellow 