









Thread Charts

Thread	Consumption	Name	Madeira Rayon	Mettler	R-A Rayon	Sulky
1	1.7% (4.9 ft)	Light Orange	1173	828	2395	1055
2	1.6% (4.7 ft)	Salmon	1070	515	2256	1015
3	0.3% (0.9 ft)	Light Orange	1173	828	2395	1055
4	0.2% (0.7 ft)	Salmon	1070	515	2256	1015
5	85.0% (245.3 ft)	Tiger Eye	1192	809	2479	2120
6	6.4% (18.3 ft)	Wheat	1138	628	2461	1128
7	0.6% (1.8 ft)	Black	1000	003	2296	1234
8	0.2% (0.6 ft)	White	1010	844	2539	1229
9	4.0% (11.4 ft)	Gold Yellow	1125	829	2242	2117

Upper thread 288.6 ft
 Bobbin 96.2 ft



Sew Order

<p>1, St: 351 Light Orange</p> 	<p>2, St: 803 Salmon</p> 	<p>3, St: 51 Light Orange</p> 	<p>4, St: 113 Salmon</p> 	<p>5, St: 12355 Tiger Eye</p> 	<p>6, St: 725 Wheat</p> 
<p>7, St: 131 Black</p> 	<p>8, St: 38 White</p> 	<p>9, St: 704 Gold Yellow</p> 