
























Thread Charts

Thread	Consumption	Name	Madeira Rayon	Mettler	R-A Rayon	Sulky
1 	2.3% (3.7 ft)	Light Orange	1173	828	2395	1055
2 	2.0% (3.3 ft)	Salmon	1070	515	2256	1015
3 	1.0% (1.6 ft)	Light Orange	1173	828	2395	1055
4 	0.7% (1.1 ft)	Salmon	1070	515	2256	1015
5 	1.4% (2.3 ft)	White	1010	844	2539	1229
6 	1.4% (2.3 ft)	Black	1000	003	2296	1234
7 	71.7% (116.3 ft)	Pale Yellow	1026	502	2264	1061
8 	19.5% (31.7 ft)	Gold Yellow	1125	829	2242	2117

Upper thread 162.2 ft
Bobbin 54.1 ft



Sew Order

 1, St: 370 Light Orange 	 2, St: 643 Salmon 	 3, St: 103 Light Orange 	 4, St: 194 Salmon 	 5, St: 121 White 	 6, St: 241 Black 
 7, St: 5733 Pale Yellow 	 8, St: 1258 Gold Yellow 