

Thread Charts

Thread	Consumption	Name	Madeira Rayon	Mettler	R-A Rayon	Sulky
1	1.4% (4.4 ft)	Light Orange	1173	828	2395	1055
2	1.3% (4.2 ft)	Salmon	1070	515	2256	1015
3	0.7% (2.2 ft)	Light Orange	1173	828	2395	1055
4	0.7% (2.3 ft)	Salmon	1070	515	2256	1015
5	73.0% (236.3 ft)	Tiger Eye	1192	809	2479	2120
6	0.6% (1.9 ft)	Black	1000	003	2296	1234
7	1.5% (5.0 ft)	Gold Yellow	1125	829	2242	2117
8	20.1% (64.9 ft)	White	1010	844	2539	1229
9	0.8% (2.6 ft)	Gold Yellow	1125	829	2242	2117

Upper thread 323.8 ft
Bobbin 107.9 ft



Sew Order

1, St: 313 Light Orange	2, St: 710 Salmon	3, St: 152 Light Orange	4, St: 323 Salmon	5, St: 10170 Tiger Eye	6, St: 131 Black
7, St: 395 Gold Yellow	8, St: 3467 White	9, St: 134 Gold Yellow			