


















### Thread Charts

Thread	Consumption	Name	Madeira Rayon	Mettler	R-A Rayon	Sulky
1 	1.9% (2.8 ft)	Light Orange	1173	828	2395	1055
2 	1.8% (2.7 ft)	Salmon	1070	515	2256	1015
3 	0.3% (0.5 ft)	Light Orange	1173	828	2395	1055
4 	0.3% (0.4 ft)	Salmon	1070	515	2256	1015
5 	85.7% (126.9 ft)	Tiger Eye	1192	809	2479	2120
6 	6.1% (9.1 ft)	Wheat	1138	628	2461	1128
7 	0.7% (1.0 ft)	Black	1000	003	2296	1234
8 	0.2% (0.3 ft)	White	1010	844	2539	1229
9 	3.0% (4.5 ft)	Gold Yellow	1125	829	2242	2117

Upper thread 148.0 ft  
Bobbin 49.3 ft



### Sew Order

1, St: 301 Light Orange 	2, St: 517 Salmon 	3, St: 39 Light Orange 	4, St: 73 Salmon 	5, St: 7899 Tiger Eye 	6, St: 489 Wheat 
7, St: 111 Black 	8, St: 24 White 	9, St: 403 Gold Yellow 